PART OF AUTOMOTIVE MANUFACTURING
SINCE THE BEGINNING OF THE ASSEMBLY LINE

Over a Century of Experience
Webster began in 1876 manufacturing material handling components and had achieved worldwide recognition by the turn of the century as the foremost power transmission specialists manufacturer. The product line expanded to include bulk commodity and raw material handling products over the next one hundred years.

Engineering Provides Custom and Specialty Design Capabilities
Webster’s century old industry reputation for precision and quality in all chain products begins with a full, on-staff engineering department. Webster’s engineering department designs and specifies standard products and custom specification requirements. Webster also maintains modern laboratory facilities to provide constant chemical and physical control of workmanship, materials, and design.

Precision and Quality Rate First
In All Webster Plants
Today Webster Industries, Inc. consists of three manufacturing facilities. Corporate headquarters are maintained in Tiffin, Ohio with additional facilities located in Tualatin, Oregon and Meridian, Mississippi. Plant capabilities include a malleable iron foundry, structural steel and fabrication, engineered class chain manufacturing, complete machining capabilities, and assembly and finishing operations.

Webster offers a variety of standard chain from inventory as well as specials on a make-to-order basis. With over 150,000 feet of completed chain in inventory, Webster can better serve the needs of its customers. Webster’s extensive product line includes: Engineered Steel Chains, Steel Bushed Roller Chain, Hardened Steel Bushed Rollerless Chain, Malleable Cast and Combination Chain, Welded Steel Chain, Accessories and Components, Drive Chain, ENDURO FLITE - Formed Piano Hinge Conveyor, Vibrating Conveyors, Apron Conveyors, Cast and Steel Sprockets and Traction Wheels, and Malleable Iron Castings.
Webster's experience in the automotive industry has helped solve some of the most difficult design and handling problems. A combination of expertise and innovation in engineering and in new manufacturing technologies at Webster, has provided engineers, maintenance and project designers a reliable supply source for both new product needs and retrofit components or maintenance replacement orders.

Webster maintains a selective distributor network servicing the U.S. coast to coast, Canada, and worldwide, supported by a team of technically competent sales representatives.

Webster is your chain specialist. Webster chain products are constructed to provide dependable and durable life to your handling and conveying systems.

Webster Simplifies Ordering
A series of standard products for the automotive-related industries is included in this catalog. Engineering prints, specification tables and optional features are provided in a quick-glance reference. For additional engineering data and information on these and other products, please contact Webster's regionalized customer service department at 1-800-243-9327.
Final assembly conveyors, mechanical and paint repair conveyors. Dimensions shown here can be changed to customer requirements.

### FLAT TOP CHAIN

<table>
<thead>
<tr>
<th>Average Ultimate Strength Lbs.</th>
<th>Rated Working Load Lbs.</th>
<th>Max. Load Per Outboard Roller</th>
<th>Pin Dia.</th>
<th>Inside Width</th>
<th>DIMENSIONS IN INCHES</th>
<th>ROLLERS</th>
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<tbody>
<tr>
<td>64,000</td>
<td>8,230</td>
<td>3,500</td>
<td>7/8</td>
<td>1 11/16</td>
<td>3 3/4</td>
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<td></td>
<td>4</td>
<td>1 1/6</td>
</tr>
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<td></td>
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<td>3 4/16</td>
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<td>61,000</td>
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<td>1 1/4</td>
<td>3 3/4</td>
<td>3 1/4</td>
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<td>2 3/4</td>
<td>4 4/16</td>
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<td>4</td>
<td>1 1/6</td>
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<td></td>
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<td>2 3/4</td>
<td>3 4/16</td>
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<tr>
<td>56,000</td>
<td>9,400</td>
<td>5,000</td>
<td>1</td>
<td>1 11/16</td>
<td>3 3/4</td>
<td>3 1/4</td>
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<td></td>
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<td>2 3/4</td>
<td>4 4/16</td>
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<td>4</td>
<td>1 1/6</td>
</tr>
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<td>2 3/4</td>
<td>3 4/16</td>
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<tr>
<td>85,000</td>
<td>12,850</td>
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<td>2 3/4</td>
<td>4 4/16</td>
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<td></td>
<td></td>
<td>4</td>
<td>1 1/6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>2 3/4</td>
<td>3 4/16</td>
</tr>
</tbody>
</table>

**Notes:**
- Dimensions shown can be changed to customer requirements.
- Dimensions are in inches.
- Pin diameters, inside widths, and roller sizes are provided for reference.

**References:**
- Flat Top Chain
- ISO 9001:2000
Conveyor and transfer chains for skids with casters. Dimensions shown here can be changed to customer requirements.

**TOP & DIMENSIONS**

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
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</thead>
<tbody>
<tr>
<td>9</td>
<td>2</td>
<td>3½</td>
<td>¼</td>
</tr>
<tr>
<td>9</td>
<td>3</td>
<td>3</td>
<td>½</td>
</tr>
<tr>
<td>6½</td>
<td>3</td>
<td>1½</td>
<td>¾/8</td>
</tr>
</tbody>
</table>

Rated Working Load-8230#
Average Ultimate Strength-64,000#
Max Load Per Outboard Roller-3500#

**ROLLERS FOR FLAT TOP AND GULL WING CHAINS**

- **Roller Bearing, Steel or Duramal Roller With Induction Hardened Tread, 3" and 4" Diameter**
  - Friction Factor—3"-.04, 4"-.03

- **Double Row Ball Bearing, Steel or Duramal Roller With Induction Hardened Tread, 3" and 4" Diameter**
  - Friction Factor—3"-.03, 4"-.025

- **Plain Bearing, UHMW Polyethylene Roller**
  - 3" and 4" Diameter
  - Friction Factor—3"-.06, 4"-.05

- **Plain Bearing, White Iron Roller**
  - 3" Diameter
  - Friction Factor-0.15
This family of high side bar roller conveying chains is designed to meet the requirements of package, accumulating, assembly, and storage conveyors.

When you choose Webster chain, you not only get the highest quality chain, but chain that has been approved by major automotive manufacturers.

<table>
<thead>
<tr>
<th>Chain No.</th>
<th>Average Pitch Inches</th>
<th>Average Weight Per Ft. Lbs.</th>
<th>Average Ultimate Strength Lbs.</th>
<th>Rated Working Load Lbs.</th>
<th>Friction Factor Dry</th>
<th>Friction Factor Lubed</th>
<th>Dimensions in Inches</th>
</tr>
</thead>
<tbody>
<tr>
<td>S1195M3</td>
<td>3.000</td>
<td>4.0</td>
<td>14,000</td>
<td>2,300</td>
<td>0.17</td>
<td>0.105</td>
<td>A 1 1/16 B 1 1/16 C 1 1/2 D 7/16 E 1/2 F 1/32 G 3/16 H 1/8 I 1/16 J 1/4 K 1/32 L 3/16 M 1/8 N 1/4</td>
</tr>
<tr>
<td>S1195M3</td>
<td>4.000</td>
<td>5.0</td>
<td>14,000</td>
<td>2,300</td>
<td>0.125</td>
<td>0.08</td>
<td>A 1/4 B 2 C 1 1/16 D 7/16 E 2 F 1/32 G 1/32 H 3/16 I 1/32 J 1/4 K 1/32 L 3/16 M 1/32 N 1/32</td>
</tr>
<tr>
<td>CC5AF</td>
<td>6.000</td>
<td>10.5</td>
<td>50,000</td>
<td>4,800</td>
<td>0.16</td>
<td>0.10</td>
<td>A 1/2 B 2 1/2 C 1 1/6 D 11/16 E 2 1/2 F 1 1/32 G 1 1/32 H 3/16 I 1 1/32 J 1/2 K 1 1/32 L 3/16 M 1 1/32 N 1/2</td>
</tr>
<tr>
<td>S6906</td>
<td>6.000</td>
<td>20.0</td>
<td>82,000</td>
<td>9,200</td>
<td>0.17</td>
<td>0.105</td>
<td>A 1/4 B 3 C 3 1/16 D 7/16 E 3 F 2 1/32 G 2 1/32 H 2 1/32 I 2 1/32 J 3/8 K 2 1/2 L 3/4 M 1/4 N 1/4</td>
</tr>
</tbody>
</table>

CC5BF SBR CHAIN WITH MID PITCH RAISED ROLLER FOR ACCUMULATING CONVEYORS

CC5AF SBR CHAIN WITH MID PITCH HEX HOLE FOR ROLLER FLIGHT CONVEYORS
Fast transfer chains.

**C-131 COMBINATION CHAIN**
Rated Working Load
Duramal-3750#
Average Ultimate Strength
Duramal-30,000#

**HSB 131 ROLLERLESS CHAIN**
Rated Working Load-4380#
Average Ultimate Strength-40,000#

**Combination Chain With Outboard Rollers**

Designed for use in light single strand car hauls, truck pushers and assembly line conveyors.

<table>
<thead>
<tr>
<th><strong>COMBINATION CHAIN WITH OUTBOARD ROLLERS</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>DIMENSIONS IN INCHES</strong></td>
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<tr>
<td><strong>Chain</strong></td>
</tr>
<tr>
<td>----------</td>
</tr>
<tr>
<td>CR-N110</td>
</tr>
<tr>
<td>CR-N111</td>
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<tr>
<td>CR-131</td>
</tr>
<tr>
<td>CR-N132</td>
</tr>
<tr>
<td>CR-188</td>
</tr>
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</table>
Drag Chain

Available in cast malleable iron or welded steel construction featuring Webster's exclusive Portalloy® heavy duty features. With greater strength and carrying capacity, drag chain is used in handling cast chips in engine machining plants as well as in a variety of other conveying applications.

**FIGURE 1**

**FIGURE 2**

### CAST MALLEABLE IRON DRAG CHAIN - FIG. 1

<table>
<thead>
<tr>
<th>Chain No.</th>
<th>Average Pitch Inches</th>
<th>Approx. Links In 10 Ft.</th>
<th>Average Weight Per Ft. Lbs.</th>
<th>Average Ultimate Strength Lbs.</th>
<th>Rated Working Load Lbs.</th>
<th>DIMENSIONS IN INCHES</th>
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<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Barrel Length</td>
</tr>
<tr>
<td>H102</td>
<td>5.000</td>
<td>24</td>
<td>10.7</td>
<td>35,000</td>
<td>5,830</td>
<td>Duramal</td>
</tr>
<tr>
<td>H104P</td>
<td>6.000</td>
<td>20</td>
<td>8.0</td>
<td>35,000</td>
<td>5,830</td>
<td>Duramal</td>
</tr>
<tr>
<td>H104W</td>
<td>6.000</td>
<td>20</td>
<td>8.0</td>
<td>35,000</td>
<td>5,830</td>
<td>Duramal</td>
</tr>
<tr>
<td>H110</td>
<td>6.000</td>
<td>20</td>
<td>13.3</td>
<td>35,000</td>
<td>5,830</td>
<td>Duramal</td>
</tr>
<tr>
<td>H113</td>
<td>6.000</td>
<td>20</td>
<td>16.7</td>
<td>37,500</td>
<td>6,400</td>
<td>10%</td>
</tr>
<tr>
<td>H120</td>
<td>6.000</td>
<td>20</td>
<td>18.5</td>
<td>47,500</td>
<td>7,920</td>
<td>10%</td>
</tr>
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</table>

### WELDED STEEL DRAG CHAIN - FIG. 2

<table>
<thead>
<tr>
<th>Chain No.</th>
<th>Average Pitch Inches</th>
<th>Approx. Links In 10 Ft.</th>
<th>Average Weight Per Ft. Lbs.</th>
<th>Rated Working Load Lbs.</th>
<th>DIMENSIONS IN INCHES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Length of Bearing</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
<tr>
<td>WD102</td>
<td>5.000</td>
<td>24</td>
<td>11.8</td>
<td>8,500</td>
<td>7(\frac{3}{4})</td>
</tr>
<tr>
<td>WDH102</td>
<td>5.000</td>
<td>24</td>
<td>11.8</td>
<td>10,000</td>
<td>7(\frac{3}{4})</td>
</tr>
<tr>
<td>WD104</td>
<td>6.000</td>
<td>20</td>
<td>8.7</td>
<td>8,500</td>
<td>5%</td>
</tr>
<tr>
<td>WDH104</td>
<td>6.000</td>
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<td>8.7</td>
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<td>5%</td>
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<tr>
<td>WD110</td>
<td>6.000</td>
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<td>12.0</td>
<td>8,500</td>
<td>10%</td>
</tr>
<tr>
<td>WDH110</td>
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<td>20</td>
<td>12.0</td>
<td>10,000</td>
<td>10%</td>
</tr>
<tr>
<td>WD113</td>
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<td>20</td>
<td>15.0</td>
<td>9,200</td>
<td>10%</td>
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<tr>
<td>WDH113</td>
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<td>20</td>
<td>15.0</td>
<td>11,700</td>
<td>10%</td>
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<tr>
<td>WD120</td>
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<td>19.4</td>
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<tr>
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<td>20</td>
<td>19.4</td>
<td>15,000</td>
<td>10%</td>
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</table>
With over 120 years of expertise in the chain and conveyor industry, Webster offers its line of formed piano hinge conveyors, trademarked ENDURO-FLITE. ENDURO-FLITE is available in 6", 9", and 12" pitch form and in widths up to 120".

**CHAIN DIMENSIONS**

<table>
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<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>614P</td>
<td>6.000</td>
<td>32,000</td>
<td>4600</td>
<td>0.23</td>
<td>0.16</td>
<td>1 1/4</td>
<td>1 1/4</td>
<td>** 1/4 x 2 2 1/2 1 1/4 **</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>624F</td>
<td>6.000</td>
<td>32,000</td>
<td>5400</td>
<td>0.19</td>
<td>0.13</td>
<td>1 1/4</td>
<td>1 1/4</td>
<td>** 1/4 x 2 3 1/4 1/2 **</td>
<td></td>
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<tr>
<td>625F</td>
<td>6.000</td>
<td>32,000</td>
<td>5400</td>
<td>* 0.05</td>
<td>0.11</td>
<td>1 1/4</td>
<td>1 1/4</td>
<td>** 1/4 x 2 3 1/4 1/2 **</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>634F</td>
<td>6.000</td>
<td>50,000</td>
<td>7200</td>
<td>0.14</td>
<td>0.10</td>
<td>2</td>
<td>1 1/4</td>
<td>1 1/4</td>
<td>4 1/4 3/8</td>
<td></td>
<td></td>
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<tr>
<td>635F</td>
<td>6.000</td>
<td>50,000</td>
<td>7200</td>
<td>* 0.05</td>
<td>0.11</td>
<td>2</td>
<td>1 1/4</td>
<td>1 1/4</td>
<td>4 1/4 3/8</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* New Dimensions Verified for Installation Purposes
* Per Strand
* Antifriction Bearing in Roller
* Plane Face Roller

**BELT DATA**

<table>
<thead>
<tr>
<th>Chain No.</th>
<th>614P</th>
<th>624F</th>
<th>625F</th>
<th>634F</th>
<th>635F</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rlt. Gage C Width (A)</td>
<td>A + 3%</td>
<td>A + 3%</td>
<td>A + 3%</td>
<td>A + 3%</td>
<td>A + 3%</td>
</tr>
<tr>
<td>Chain Ctrs. D Width (A)</td>
<td>A + 5%</td>
<td>A + 5%</td>
<td>A + 5%</td>
<td>A + 5%</td>
<td>A + 5%</td>
</tr>
<tr>
<td>Overall Width F #</td>
<td>27 + (A x 1.35)</td>
<td>30 + (A x 1.35)</td>
<td>30 + (A x 1.35)</td>
<td>49 + (A x 1.35)</td>
<td>49 + (A x 1.35)</td>
</tr>
<tr>
<td>Inner Tube</td>
<td>970 O.D. x 780 I.D.</td>
<td>970 O.D. x 780 I.D.</td>
<td>970 O.D. x 780 I.D.</td>
<td>970 O.D. x 780 I.D.</td>
<td>970 O.D. x 780 I.D.</td>
</tr>
</tbody>
</table>

Weight (Lbs./Ft) - 4" Wings

**BELT NUMBERING**

**CHAIN DATA**

ALL WEBSTER ENDURO-FLITE CHAIN COMPONENTS ARE FULLY INTERCHANGEABLE WITH CURRENT MAJOR PIANO HINGE MANUFACTURERS.
Webster understands the importance of keeping your materials in transit. When you choose ENDURO-FLITE, you get a product from a company that understands the importance of chain design in controlling pitch and hole quality. You get pans made with precision formed hinges for greater accuracy and interchangeability. Pans are available in solid, dimpled, and perforated form. Sidebars are constructed from 1040 fine grain steel with chain thru rods made of superior cold finished, stress proof steel. An inner tube design protects the thru rods from abrasive contaminants and virtually eliminates crank shaft wear. Chain wings are formed, stamped and jig welded for correct positioning and controlled offset for improved chain articulation.

**CHAIN DIMENSIONS**

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<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Dry</td>
<td>Lubed</td>
<td>Inside Sidebars</td>
<td>SSGH O.D.</td>
<td>SSGH Length</td>
<td>Roller Gauge</td>
<td>Dia.</td>
</tr>
<tr>
<td>914P</td>
<td>9.000</td>
<td>32,000</td>
<td>4600</td>
<td>0.23</td>
<td>1½</td>
<td>1¼</td>
<td>½</td>
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<tr>
<td>924F</td>
<td>9.000</td>
<td>32,000</td>
<td>5400</td>
<td>0.19</td>
<td>1½</td>
<td>1¼</td>
<td>½</td>
</tr>
<tr>
<td>925F</td>
<td>9.000</td>
<td>50,000</td>
<td>7200</td>
<td>0.14</td>
<td>2½</td>
<td>1⅛</td>
<td>½</td>
</tr>
<tr>
<td>934F</td>
<td>9.000</td>
<td>50,000</td>
<td>7200</td>
<td>0.14</td>
<td>2½</td>
<td>1⅛</td>
<td>½</td>
</tr>
</tbody>
</table>

* Have Dimensions Verified for Installation Purposes
** Per Strand
*** Plane Face Roller

**BELT NUMBERING**

- Pitch
- Pan Thk.
- Type
- Nom. Width
- Wing Ht.
- Chain No.
- Pin Style

**BELT DATA**

<table>
<thead>
<tr>
<th>Chain No.</th>
<th>914P</th>
<th>924F</th>
<th>925F</th>
<th>934F</th>
<th>935F</th>
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</thead>
<tbody>
<tr>
<td>Pan Width A</td>
<td>12 to 96 Wide</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rifl. Gage C</td>
<td>N/A</td>
<td>A-1⅛</td>
<td>A-1⅛</td>
<td>A-2½</td>
<td>A-2½</td>
</tr>
<tr>
<td>Overall Width F</td>
<td>A-5½</td>
<td>A-6½</td>
<td>A-6½</td>
<td>A-8½</td>
<td>A-8½</td>
</tr>
<tr>
<td>Weight (Lbs./Ft.) - 4&quot; Wings</td>
<td>23 + (A x 1.35)</td>
<td>25 + (A x 1.35)</td>
<td>25 + (A x 1.35)</td>
<td>38 + (A x 1.35)</td>
<td>38 + (A x 1.35)</td>
</tr>
<tr>
<td>Weight (Lbs./Ft.) - 6&quot; Wings</td>
<td>29 + (A x 1.35)</td>
<td>31 + (A x 1.35)</td>
<td>31 + (A x 1.35)</td>
<td>44 + (A x 1.35)</td>
<td>44 + (A x 1.35)</td>
</tr>
<tr>
<td>Inner Tube</td>
<td>970 O.D. x 780 I.D.</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Min. Reflex Radius - 4&quot; Wings</td>
<td>30 Inches</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Min. Reflex Radius - 6&quot; Wings</td>
<td>42 Inches</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Add ⅛" for Style 5 Thru Rod & ⅛" for Style 5G Thru Rod

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Webster Industries offers a broad line of component parts and accessories for material handling systems. Customers' immediate needs for special and standard items are handled with promptness and total concern for accurate, fast order-entry and delivery.

RETROFIT-REPLACEMENT-MAINTENANCE

- Cast and Steel Sprockets
  And Traction Wheels
- End Attachments
- Bucket, Flight,
  And Pipe Wings
- Standard and Leak-Proof
  Apron Conveyors
- Apron Conveyor Chains
  And Pans
- Piano Hinge Apron
  Chains And Pans
- Medium and Heavy Duty
  Vibrating Conveyors
- Malleable Iron Castings
CUTBACK DOWNTIME AND COSTS!

• **A Challenge to Compare**
  Webster has proven to be a solid company. With constant changes in other suppliers domestic and abroad, you can always rely on Webster’s U.S.A. made products to consistently provide you with precision products at competitive market prices.

• **Experience and Knowledge in the Automotive Industries**
  For decades, Webster has proven experience in automotive material handling components and systems.

• **Quality and Precision in Chain Construction and Manufacturing**
  Webster provides only the highest standards in chain quality, backed by warranties, and over a century of successful product performance.

• **Dependability Guaranteed**
  Webster products are fully guaranteed and warranty information is available with each order.

• **The Best Don't Rest**
  Webster is not just your average chain manufacturer, but one who improves its products continuously. One indication of this is Webster’s formulation of a custom alloy steel rivet, trademarked DURALLOY. DURALLOY has replaced the carbon pin of the past as a standard thus elevating the total quality and dependability of Webster chain.

• **On-Time Delivery**
  With three plants throughout the USA set up for stock and quick-custom processing, emphasis is on fast turn around for Webster customers to reduce their downtime and costs.

• **Competitive Pricing on Stock and Custom Products**
  Consistent, competitive pricing is routine at Webster because chain is Webster’s specialty and primary product.

• **Customer Service Before and After the Sale**
  Webster’s regionalized customer service department employs a group of technically competent individuals who are eager to answer specific product questions and provide prompt courteous service before and after the sale.

• **Reliable and Knowledgeable National Distributor Network**
  Webster’s national distributor network extensively covers the USA from coast to coast. They are reputable and knowledgeable in material handling and power transmission products through years of supplying quality Webster products.

• **Approved By Major Automotive Manufacturers**
  For the best chain value, specify Webster. Not only will you get precision, quality and experience, but you will get chain that is most recommended by major automotive manufacturers. After all, what other chain manufacturer ships 75 miles of CC5 chain annually?